

BG

ДЕКЛАРАЦИЯ ЗА ЕКСПЛОАТАЦИОННИ ПОКАЗАТЕЛИ

в съответствие с Приложение III на Регламент (ЕС) № 305/2011 (Регламент за строителните продукти)

Винтове за сандвич панели S-CD C на Хилти
№ Hilti-SF-DoP-010

1. Уникален идентификационен код на типа на продукта: Винтове за закрепване на сандвич панели S-CD C на Хилти

2. Тип, партиден или сериен номер или друг елемент, който позволява да се идентифицира строителният продукт съгласно изискванията на член 11, параграф 4: Типът и номерът на партидата са показани на опаковката

3. Предвидена употреба или употреби на строителния продукт в съответствие с приложимата хармонизирана техническа спецификация, както е предвидено от производителя:

Настройван тип и употреба	Самонарезни монтажни винтове за сандвич панели
Обхванати размери на продукта	Диаметър на винтовете 5,5 mm
Материал на основата и закрепван материал	Стомана съгласно EN 10025-1 и EN 10346
Материал на крепежните елементи	Въглеродна стомана, обемно закалена и покрита
Натоварване	Статично и квазистатично (ветрово натоварване)

4. Име, регистрирано търговско наименование или регистрирана търговска марка и адрес за контакт на производителя съгласно изискванията на член 11, параграф 5: Hilti Aktiengesellschaft, Business Unit Direct Fastening, 9494 Schaan, Княжество Лихтенщайн

5. Когато е приложимо, име и адрес за контакт на упълномощения представител, чието пълномощие включва задачите, посочени в член 12, параграф 2: не е приложимо

6. Система или системи за оценяване и проверка на постоянството на експлоатационните показатели на строителния продукт, както са изложени в приложение V: Система 2+

7. В случай на декларация за експлоатационни показатели относно строителен продукт, обхванат от хармонизиран стандарт: не е приложимо

8. В случай на декларация за експлоатационни показатели относно строителен продукт, за който е била издадена Европейска техническа оценка: Deutsches Institut für Bautechnik (DIBt) издаде ETA-13/079 въз основа на EAD 330047-01-0602. Нотифицираният орган MPA-Karlsruhe 0769 изпълни задачи като трета страна по система 2+ и издаде сертификат за съответствие на фабричния производствен контрол 0769-CPR-VAS-00705.

9. Декларираните експлоатационни показатели:

Съществена характеристика	Експлоатационни показатели	Хармонизирана техническа спецификация
Характеристична якост на опън $N_{R,k}$	Приложение 1-8 ETA-13/0179 (Приложение 4-7, 12-15)	ETA 13/0179 EAD 330047-01-0602
Характеристична якост на срязване $V_{R,k}$		
Макс. допустимо преместване на главата на винта u		
Граници на приложение		
Реакция на огън	A1	

10. Експлоатационните показатели на продукта, посочен в точки 1 и 2, са в съответствие с декларираните експлоатационни показатели в точка 9. Настоящата декларация за експлоатационни показатели се издава под единствената отговорност на производителя, посочен в точка 4.

Подписано за и от името на производителя от:

Lars Taenzer

Ръководител на бизнес филиал "Директно закрепване"
Hilti Aktiengesellschaft, Schaan, 01.05.2019 г.

Pierre Hohmeier

Ръководител по качеството "Закрепване с винтове"

Annex 1:
ETA-13/0179, Annex 4

	<p>Material:</p> <p>Fastener: carbon steel, case hardened and coated</p> <p>Washer: aluminium alloy EN AW-5754 - EN 485</p> <p>Component I: S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346</p> <p>Component II: S235, S275, S355, S420 - EN 10025-1 S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346</p>																																																																																																																																																																																																																																																																																			
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t_{N2}, d, D [mm]	1,50	2,00	2,50	3,00	t_{II} [mm]							1,50	2,00	2,50	3,00	3,50	4,00	4,50	5,00	—		$V_{R,k}$ [kN]	0,40	0,79	0,79	0,79	0,79	0,79	0,79	0,79	0,79	—	0,50	0,97	0,97	0,97	0,97	0,97	0,97	0,97	0,97	—	0,55	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	—	0,60	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	—	0,63	1,53	1,53	1,53	1,53	1,53	1,53	1,53	1,53	—	0,75	2,05	2,05	2,05	2,05	2,05	2,05	2,05	2,05	—	0,88	2,29	2,29	2,29	2,29	2,29	2,29	2,29	2,29	—	1,00	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	—	$N_{R,k}$ [kN]	0,40	1,39	1,40	1,40	1,40	1,40	1,40	1,40	1,40	—	0,50	1,39	1,63	1,63	1,63	1,63	1,63	1,63	1,63	—	0,55	1,39	2,03	2,03	2,03	2,03	2,03	2,03	2,03	—	0,60	1,39	2,43	2,43	2,43	2,43	2,43	2,43	2,43	—	0,63	1,39	2,68	2,68	2,68	2,68	2,68	2,68	2,68	—	0,75	1,39	2,86	3,64	3,64	3,64	3,64	3,64	3,64	—	0,88	1,39	2,86	4,04	4,04	4,04	4,04	4,04	4,04	—	1,00	1,39	2,86	4,32	4,41	4,41	4,41	4,41	4,41	—	u [mm]	40	4,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	—	50	5,0	2,8	2,8	2,8	2,8	2,8	2,8	2,8	—	60	6,0	3,5	3,5	3,5	3,5	3,5	3,5	3,5	—	70	7,0	4,1	4,1	4,1	4,1	4,1	4,1	4,1	—	80	8,0	4,7	4,7	4,7	4,7	4,7	4,7	4,7	—	90	9,0	5,3	5,3	5,3	5,3	5,3	5,3	5,3	—	≥ 100	10,0	5,8	5,8	5,8	5,8	5,8	5,8	5,8	—	$N_{R,k,II}$ [kN]	1,39	2,86	4,32	5,79	7,25	8,71	8,71	8,71	—		<p>No additional regulations.</p>									
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Self drilling screw										Annex 4																																																																																																																																																																																																																																																																										
<p>Hilti S-CDH 53 C 5,5 x L with hexagon head and sealing washer Ø16 mm</p>																																																																																																																																																																																																																																																																																				

Annex 2:
ETA-13/0179, Annex 5

	Material: Fastener: carbon steel, case hardened and coated Washer: aluminium alloy EN AW-5754 - EN 485 Component I: S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346 Component II: S235, S275, S355, S420 - EN 10025-1, S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346																																																																																																																																																																																																																																																																																			
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<td>2,8</td> <td>2,8</td> <td>2,8</td> <td>2,8</td> <td>2,8</td> <td>2,8</td> <td>2,8</td> <td>—</td> </tr> <tr> <td>60</td> <td>6,0</td> <td>3,5</td> <td>3,5</td> <td>3,5</td> <td>3,5</td> <td>3,5</td> <td>3,5</td> <td>3,5</td> <td>—</td> </tr> <tr> <td>70</td> <td>7,0</td> <td>4,1</td> <td>4,1</td> <td>4,1</td> <td>4,1</td> <td>4,1</td> <td>4,1</td> <td>4,1</td> <td>—</td> </tr> <tr> <td>80</td> <td>8,0</td> <td>4,7</td> <td>4,7</td> <td>4,7</td> <td>4,7</td> <td>4,7</td> <td>4,7</td> <td>4,7</td> <td>—</td> </tr> <tr> <td>90</td> <td>9,0</td> <td>5,3</td> <td>5,3</td> <td>5,3</td> <td>5,3</td> <td>5,3</td> <td>5,3</td> <td>5,3</td> <td>—</td> </tr> <tr> <td>≥ 100</td> <td>10,0</td> <td>5,8</td> <td>5,8</td> <td>5,8</td> <td>5,8</td> <td>5,8</td> <td>5,8</td> <td>5,8</td> <td>—</td> </tr> <tr> <td>$N_{R,k,II}$ [kN]</td> <td>1,39</td> <td>2,86</td> <td>4,32</td> <td>5,79</td> <td>7,25</td> <td>8,71</td> <td>8,71</td> <td>8,71</td> <td>—</td> <td></td> </tr> </tbody> </table>	t_{N1}, t_{N2}, d, D [mm]	1,50	2,00	2,50	3,00	t_{II} [mm]							1,50	2,00	2,50	3,00	3,50	4,00	4,50	5,00	—		$V_{R,k}$ [kN]	0,40	0,79	0,79	0,79	0,79	0,79	0,79	0,79	0,79	—	0,50	0,97	0,97	0,97	0,97	0,97	0,97	0,97	0,97	—	0,55	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	—	0,60	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	—	0,63	1,53	1,53	1,53	1,53	1,53	1,53	1,53	1,53	—	0,75	2,05	2,05	2,05	2,05	2,05	2,05	2,05	2,05	—	0,88	2,29	2,29	2,29	2,29	2,29	2,29	2,29	2,29	—	1,00	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	—	$N_{R,k}$ [kN]	0,40	1,39	1,53	1,53	1,53	1,53	1,53	1,53	1,53	—	0,50	1,39	1,79	1,79	1,79	1,79	1,79	1,79	1,79	—	0,55	1,39	2,20	2,20	2,20	2,20	2,20	2,20	2,20	—	0,60	1,39	2,61	2,61	2,61	2,61	2,61	2,61	2,61	—	0,63	1,39	2,86	2,86	2,86	2,86	2,86	2,86	2,86	—	0,75	1,39	2,86	3,85	3,85	3,85	3,85	3,85	3,85	—	0,88	1,39	2,86	4,15	4,15	4,15	4,15	4,15	4,15	—	1,00	1,39	2,86	4,32	4,42	4,42	4,42	4,42	4,42	—	u [mm]	40	4,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	—	50	5,0	2,8	2,8	2,8	2,8	2,8	2,8	2,8	—	60	6,0	3,5	3,5	3,5	3,5	3,5	3,5	3,5	—	70	7,0	4,1	4,1	4,1	4,1	4,1	4,1	4,1	—	80	8,0	4,7	4,7	4,7	4,7	4,7	4,7	4,7	—	90	9,0	5,3	5,3	5,3	5,3	5,3	5,3	5,3	—	≥ 100	10,0	5,8	5,8	5,8	5,8	5,8	5,8	5,8	—	$N_{R,k,II}$ [kN]	1,39	2,86	4,32	5,79	7,25	8,71	8,71	8,71	—		No additional regulations.									
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Hilti S-CDH 63 C 5,5 x L Hilti S-CDH 73 C 5,5 x L with hexagon head and sealing washer $\geq \text{Ø}19$ mm																																																																																																																																																																																																																																																																																				
Annex 5																																																																																																																																																																																																																																																																																				

Annex 3:
ETA-13/0179, Annex 6

	<p>Material:</p> <p>Fastener: carbon steel, case hardened and coated</p> <p>Washer: aluminium alloy EN AW-5754 - EN 485</p> <p>Component I: S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346</p> <p>Component II: S235, S275, S355, S420 - EN 10025-1 S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346</p>																																																																																																																																																																																																																																																																																			
	<p>Drilling capacity: $\Sigma t_i \leq 6,00$ mm</p>																																																																																																																																																																																																																																																																																			
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t_{N2}, d, D [mm]	1,50	2,00	2,50	3,00	t_{II} [mm]							1,50	2,00	2,50	3,00	3,50	4,00	4,50	5,00	—		$V_{R,k}$ [kN]	0,40	0,79	0,79	0,79	0,79	0,79	0,79	0,79	0,79	—	0,50	0,97	0,97	0,97	0,97	0,97	0,97	0,97	0,97	—	0,55	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	—	0,60	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	—	0,63	1,53	1,53	1,53	1,53	1,53	1,53	1,53	1,53	—	0,75	2,05	2,05	2,05	2,05	2,05	2,05	2,05	2,05	—	0,88	2,29	2,29	2,29	2,29	2,29	2,29	2,29	2,29	—	1,00	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	—	$N_{R,k}$ [kN]	0,40	1,39	1,40	1,40	1,40	1,40	1,40	1,40	1,40	—	0,50	1,39	1,63	1,63	1,63	1,63	1,63	1,63	1,63	—	0,55	1,39	2,03	2,03	2,03	2,03	2,03	2,03	2,03	—	0,60	1,39	2,43	2,43	2,43	2,43	2,43	2,43	2,43	—	0,63	1,39	2,68	2,68	2,68	2,68	2,68	2,68	2,68	—	0,75	1,39	2,86	3,64	3,64	3,64	3,64	3,64	3,64	—	0,88	1,39	2,86	4,04	4,04	4,04	4,04	4,04	4,04	—	1,00	1,39	2,86	4,32	4,41	4,41	4,41	4,41	4,41	—	u [mm]	40	4,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	—	50	5,0	2,8	2,8	2,8	2,8	2,8	2,8	2,8	—	60	6,0	3,5	3,5	3,5	3,5	3,5	3,5	3,5	—	70	7,0	4,1	4,1	4,1	4,1	4,1	4,1	4,1	—	80	8,0	4,7	4,7	4,7	4,7	4,7	4,7	4,7	—	90	9,0	5,3	5,3	5,3	5,3	5,3	5,3	5,3	—	≥ 100	10,0	5,8	5,8	5,8	5,8	5,8	5,8	5,8	—	$N_{R,k,II}$ [kN]	1,39	2,86	4,32	5,79	7,25	8,71	8,71	8,71	—		<p>No additional regulations.</p>									
t_{N1}, t_{N2}, d, D [mm]	1,50	2,00	2,50	3,00	t_{II} [mm]																																																																																																																																																																																																																																																																															
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Self drilling screw										Annex 6																																																																																																																																																																																																																																																																										
Hilti S-CD 53 C 5,5 x L with hexagon head and sealing washer Ø16 mm																																																																																																																																																																																																																																																																																				

Annex 4:
ETA-13/0179, Annex 7

	<p>Material:</p> <p>Fastener: carbon steel, case hardened and coated</p> <p>Washer: aluminium alloy EN AW-5754 - EN 485</p> <p>Component I: S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346</p> <p>Component II: S235, S275, S355, S420 - EN 10025-1 S280GD, S320GD, S350GD, S390GD, S420GD, S450GD - EN 10346</p>																																																																																																																																																																																																																																																																																			
	<p>Drilling capacity: $\Sigma t_i \leq 6,00$ mm</p>																																																																																																																																																																																																																																																																																			
	<p>Timber substructures: no performance determined</p>																																																																																																																																																																																																																																																																																			
<table border="1"> <thead> <tr> <th>t_{N1}, t_{N2}, d, D [mm]</th> <th>1,50</th> <th>2,00</th> <th>2,50</th> <th>3,00</th> <th colspan="5">t_{II} [mm]</th> <th></th> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <th>3,50</th> <th>4,00</th> <th>4,50</th> <th>5,00</th> <th>—</th> <td></td> </tr> </thead> <tbody> <tr> <td rowspan="8">$V_{R,k}$ [kN]</td> <td>0,40</td> <td>0,79</td> <td>0,79</td> <td>0,79</td> <td>0,79</td> <td>0,79</td> <td>0,79</td> <td>0,79</td> <td>0,79</td> <td>—</td> </tr> <tr> <td>0,50</td> <td>0,97</td> <td>0,97</td> <td>0,97</td> <td>0,97</td> <td>0,97</td> <td>0,97</td> <td>0,97</td> <td>0,97</td> <td>—</td> </tr> <tr> <td>0,55</td> <td>1,19</td> <td>1,19</td> <td>1,19</td> <td>1,19</td> <td>1,19</td> <td>1,19</td> <td>1,19</td> <td>1,19</td> <td>—</td> </tr> <tr> <td>0,60</td> <td>1,40</td> <td>1,40</td> <td>1,40</td> <td>1,40</td> <td>1,40</td> <td>1,40</td> <td>1,40</td> <td>1,40</td> <td>—</td> </tr> <tr> <td>0,63</td> <td>1,53</td> 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<td>2,20</td> <td>2,20</td> <td>—</td> </tr> <tr> <td>0,60</td> <td>1,39</td> <td>2,61</td> <td>2,61</td> <td>2,61</td> <td>2,61</td> <td>2,61</td> <td>2,61</td> <td>2,61</td> <td>—</td> </tr> <tr> <td>0,63</td> <td>1,39</td> <td>2,86</td> <td>2,86</td> <td>2,86</td> <td>2,86</td> <td>2,86</td> <td>2,86</td> <td>2,86</td> <td>—</td> </tr> <tr> <td>0,75</td> <td>1,39</td> <td>2,86</td> <td>3,85</td> <td>3,85</td> <td>3,85</td> <td>3,85</td> <td>3,85</td> <td>3,85</td> <td>—</td> </tr> <tr> <td>0,88</td> <td>1,39</td> <td>2,86</td> <td>4,15</td> <td>4,15</td> <td>4,15</td> <td>4,15</td> <td>4,15</td> <td>4,15</td> <td>—</td> </tr> <tr> <td>1,00</td> <td>1,39</td> <td>2,86</td> <td>4,32</td> <td>4,42</td> <td>4,42</td> <td>4,42</td> <td>4,42</td> <td>4,42</td> <td>—</td> </tr> <tr> <td rowspan="6">u [mm]</td> <td>40</td> <td>4,0</td> <td>2,0</td> <td>2,0</td> <td>2,0</td> <td>2,0</td> <td>2,0</td> <td>2,0</td> <td>2,0</td> <td>—</td> </tr> <tr> <td>50</td> <td>5,0</td> <td>2,8</td> 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[mm]	1,50	2,00	2,50	3,00	t_{II} [mm]											3,50	4,00	4,50	5,00	—		$V_{R,k}$ [kN]	0,40	0,79	0,79	0,79	0,79	0,79	0,79	0,79	0,79	—	0,50	0,97	0,97	0,97	0,97	0,97	0,97	0,97	0,97	—	0,55	1,19	1,19	1,19	1,19	1,19	1,19	1,19	1,19	—	0,60	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	—	0,63	1,53	1,53	1,53	1,53	1,53	1,53	1,53	1,53	—	0,75	2,05	2,05	2,05	2,05	2,05	2,05	2,05	2,05	—	0,88	2,29	2,29	2,29	2,29	2,29	2,29	2,29	2,29	—	1,00	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	—	$N_{R,k}$ [kN]	0,40	1,39	1,53	1,53	1,53	1,53	1,53	1,53	1,53	—	0,50	1,39	1,79	1,79	1,79	1,79	1,79	1,79	1,79	—	0,55	1,39	2,20	2,20	2,20	2,20	2,20	2,20	2,20	—	0,60	1,39	2,61	2,61	2,61	2,61	2,61	2,61	2,61	—	0,63	1,39	2,86	2,86	2,86	2,86	2,86	2,86	2,86	—	0,75	1,39	2,86	3,85	3,85	3,85	3,85	3,85	3,85	—	0,88	1,39	2,86	4,15	4,15	4,15	4,15	4,15	4,15	—	1,00	1,39	2,86	4,32	4,42	4,42	4,42	4,42	4,42	—	u [mm]	40	4,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	—	50	5,0	2,8	2,8	2,8	2,8	2,8	2,8	2,8	—	60	6,0	3,5	3,5	3,5	3,5	3,5	3,5	3,5	—	70	7,0	4,1	4,1	4,1	4,1	4,1	4,1	4,1	—	80	8,0	4,7	4,7	4,7	4,7	4,7	4,7	4,7	—	90	9,0	5,3	5,3	5,3	5,3	5,3	5,3	5,3	—	≥ 100	10,0	5,8	5,8	5,8	5,8	5,8	5,8	5,8	—	$N_{R,k,II}$ [kN]	1,39	2,86	4,32	5,79	7,25	8,71	8,71	8,71	—		<p>No additional regulations.</p>									
t_{N1}, t_{N2}, d, D [mm]	1,50	2,00	2,50	3,00	t_{II} [mm]																																																																																																																																																																																																																																																																															
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Annex 7																																																																																																																																																																																																																																																																																				

Annex 5:
ETA-13/0179, Annex 12

	<p>Material: Fastener: carbon steel, case hardened and coated Washer: aluminium alloy EN AW-5754 - EN 485 Component I: S280GD, S320GD, S350GD - EN 10346 Component II: S235, S275, S355 - EN 10025-1 S280GD, S320GD, S350GD - EN 10346</p>																																																																																																																																																																																																																																																																				
	<p>Drilling capacity: $\Sigma t_i \leq 15,00$ mm</p>																																																																																																																																																																																																																																																																				
	<p>Timber substructures: no performance determined</p>																																																																																																																																																																																																																																																																				
<table border="1"> <thead> <tr> <th rowspan="2">t_{N1}, t_{N2}, d, D [mm]</th> <th colspan="7">t_{II} [mm]</th> <th rowspan="2">—</th> <th rowspan="2">—</th> <th rowspan="2">—</th> </tr> <tr> <th>4,00</th> <th>5,00</th> <th>6,00</th> <th>7,00</th> <th>8,00</th> <th>$\geq 10,0$</th> </tr> </thead> <tbody> <tr> <td rowspan="8">$V_{R,k}$ [kN]</td> <td>0,40</td><td>0,80</td><td>0,80</td><td>0,80</td><td>0,80</td><td>0,80</td><td>0,80</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,50</td><td>0,97</td><td>0,97</td><td>0,97</td><td>0,97</td><td>0,97</td><td>0,97</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,55</td><td>1,19</td><td>1,19</td><td>1,19</td><td>1,19</td><td>1,19</td><td>1,19</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,60</td><td>1,40</td><td>1,40</td><td>1,40</td><td>1,40</td><td>1,40</td><td>1,40</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,63</td><td>1,53</td><td>1,53</td><td>1,53</td><td>1,53</td><td>1,53</td><td>1,53</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,75</td><td>2,05</td><td>2,05</td><td>2,05</td><td>2,05</td><td>2,05</td><td>2,05</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,88</td><td>2,29</td><td>2,29</td><td>2,29</td><td>2,29</td><td>2,29</td><td>2,29</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>1,00</td><td>2,51</td><td>2,51</td><td>2,51</td><td>2,51</td><td>2,51</td><td>2,51</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td rowspan="8">$N_{R,k}$ [kN]</td> <td>0,40</td><td>1,40</td><td>1,40</td><td>1,40</td><td>1,40</td><td>1,40</td><td>1,40</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,50</td><td>1,63</td><td>1,63</td><td>1,63</td><td>1,63</td><td>1,63</td><td>1,63</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,55</td><td>2,03</td><td>2,03</td><td>2,03</td><td>2,03</td><td>2,03</td><td>2,03</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,60</td><td>2,43</td><td>2,43</td><td>2,43</td><td>2,43</td><td>2,43</td><td>2,43</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,63</td><td>2,68</td><td>2,68</td><td>2,68</td><td>2,68</td><td>2,68</td><td>2,68</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,75</td><td>3,64</td><td>3,64</td><td>3,64</td><td>3,64</td><td>3,64</td><td>3,64</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>0,88</td><td>4,04</td><td>4,04</td><td>4,04</td><td>4,04</td><td>4,04</td><td>4,04</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>1,00</td><td>4,41</td><td>4,41</td><td>4,41</td><td>4,41</td><td>4,41</td><td>4,41</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td rowspan="6">u [mm]</td> <td>40</td><td>2,0</td><td>2,0</td><td>2,0</td><td>2,0</td><td>2,0</td><td>2,0</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>50</td><td>3,0</td><td>3,0</td><td>3,0</td><td>3,0</td><td>3,0</td><td>3,0</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>60</td><td>4,0</td><td>4,0</td><td>4,0</td><td>4,0</td><td>4,0</td><td>4,0</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>70</td><td>4,7</td><td>4,7</td><td>4,7</td><td>4,7</td><td>4,7</td><td>4,7</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>80</td><td>5,3</td><td>5,3</td><td>5,3</td><td>5,3</td><td>5,3</td><td>5,3</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>90</td><td>6,0</td><td>6,0</td><td>6,0</td><td>6,0</td><td>6,0</td><td>6,0</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>≥ 100</td><td>6,7</td><td>6,7</td><td>6,7</td><td>6,7</td><td>6,7</td><td>6,7</td><td>—</td><td>—</td><td>—</td> </tr> <tr> <td>$N_{R,k,II}$ [kN]</td> <td>7,94</td><td>7,94</td><td>7,94</td><td>7,94</td><td>7,94</td><td>7,94</td><td>7,94</td><td>—</td><td>—</td><td>—</td> </tr> </tbody> </table>	t_{N1}, t_{N2}, d, D [mm]	t_{II} [mm]							—	—	—	4,00	5,00	6,00	7,00	8,00	$\geq 10,0$	$V_{R,k}$ [kN]	0,40	0,80	0,80	0,80	0,80	0,80	0,80	—	—	—	0,50	0,97	0,97	0,97	0,97	0,97	0,97	—	—	—	0,55	1,19	1,19	1,19	1,19	1,19	1,19	—	—	—	0,60	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—	0,63	1,53	1,53	1,53	1,53	1,53	1,53	—	—	—	0,75	2,05	2,05	2,05	2,05	2,05	2,05	—	—	—	0,88	2,29	2,29	2,29	2,29	2,29	2,29	—	—	—	1,00	2,51	2,51	2,51	2,51	2,51	2,51	—	—	—	$N_{R,k}$ [kN]	0,40	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—	0,50	1,63	1,63	1,63	1,63	1,63	1,63	—	—	—	0,55	2,03	2,03	2,03	2,03	2,03	2,03	—	—	—	0,60	2,43	2,43	2,43	2,43	2,43	2,43	—	—	—	0,63	2,68	2,68	2,68	2,68	2,68	2,68	—	—	—	0,75	3,64	3,64	3,64	3,64	3,64	3,64	—	—	—	0,88	4,04	4,04	4,04	4,04	4,04	4,04	—	—	—	1,00	4,41	4,41	4,41	4,41	4,41	4,41	—	—	—	u [mm]	40	2,0	2,0	2,0	2,0	2,0	2,0	—	—	—	50	3,0	3,0	3,0	3,0	3,0	3,0	—	—	—	60	4,0	4,0	4,0	4,0	4,0	4,0	—	—	—	70	4,7	4,7	4,7	4,7	4,7	4,7	—	—	—	80	5,3	5,3	5,3	5,3	5,3	5,3	—	—	—	90	6,0	6,0	6,0	6,0	6,0	6,0	—	—	—	≥ 100	6,7	6,7	6,7	6,7	6,7	6,7	—	—	—	$N_{R,k,II}$ [kN]	7,94	7,94	7,94	7,94	7,94	7,94	7,94	—	—	—
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	0,60	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—																																																																																																																																																																																																																																																											
	0,63	1,53	1,53	1,53	1,53	1,53	1,53	—	—	—																																																																																																																																																																																																																																																											
	0,75	2,05	2,05	2,05	2,05	2,05	2,05	—	—	—																																																																																																																																																																																																																																																											
	0,88	2,29	2,29	2,29	2,29	2,29	2,29	—	—	—																																																																																																																																																																																																																																																											
	1,00	2,51	2,51	2,51	2,51	2,51	2,51	—	—	—																																																																																																																																																																																																																																																											
$N_{R,k}$ [kN]	0,40	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—																																																																																																																																																																																																																																																											
	0,50	1,63	1,63	1,63	1,63	1,63	1,63	—	—	—																																																																																																																																																																																																																																																											
	0,55	2,03	2,03	2,03	2,03	2,03	2,03	—	—	—																																																																																																																																																																																																																																																											
	0,60	2,43	2,43	2,43	2,43	2,43	2,43	—	—	—																																																																																																																																																																																																																																																											
	0,63	2,68	2,68	2,68	2,68	2,68	2,68	—	—	—																																																																																																																																																																																																																																																											
	0,75	3,64	3,64	3,64	3,64	3,64	3,64	—	—	—																																																																																																																																																																																																																																																											
	0,88	4,04	4,04	4,04	4,04	4,04	4,04	—	—	—																																																																																																																																																																																																																																																											
	1,00	4,41	4,41	4,41	4,41	4,41	4,41	—	—	—																																																																																																																																																																																																																																																											
u [mm]	40	2,0	2,0	2,0	2,0	2,0	2,0	—	—	—																																																																																																																																																																																																																																																											
	50	3,0	3,0	3,0	3,0	3,0	3,0	—	—	—																																																																																																																																																																																																																																																											
	60	4,0	4,0	4,0	4,0	4,0	4,0	—	—	—																																																																																																																																																																																																																																																											
	70	4,7	4,7	4,7	4,7	4,7	4,7	—	—	—																																																																																																																																																																																																																																																											
	80	5,3	5,3	5,3	5,3	5,3	5,3	—	—	—																																																																																																																																																																																																																																																											
	90	6,0	6,0	6,0	6,0	6,0	6,0	—	—	—																																																																																																																																																																																																																																																											
≥ 100	6,7	6,7	6,7	6,7	6,7	6,7	—	—	—																																																																																																																																																																																																																																																												
$N_{R,k,II}$ [kN]	7,94	7,94	7,94	7,94	7,94	7,94	7,94	—	—	—																																																																																																																																																																																																																																																											
<p>No additional regulations.</p>																																																																																																																																																																																																																																																																					
<p>Self drilling screw</p>										<p>Annex 12</p>																																																																																																																																																																																																																																																											
<p>Hilti S-CDH 55 C 5,5 x L with hexagon head and sealing washer $\varnothing 16$ mm</p>																																																																																																																																																																																																																																																																					

Annex 6:
ETA-13/0179, Annex 13

	<p>Material:</p> <p>Fastener: carbon steel, case hardened and coated</p> <p>Washer: aluminium alloy EN AW-5754 - EN 485</p> <p>Component I: S280GD, S320GD, S350GD - EN 10346</p> <p>Component II: S235, S275, S355 - EN 10025-1 S280GD, S320GD, S350GD - EN 10346</p>									
	<p>Drilling capacity: $\Sigma t_i \leq 15,00$ mm</p>									
	<p>Timber substructures: no performance determined</p>									
	t_{N1}, t_{N2}, d, D [mm]	4,00	5,00	6,00	7,00	8,00	$\geq 10,0$	—	—	—
$V_{R,k}$ [kN]	0,40	0,80	0,80	0,80	0,80	0,80	0,80	—	—	—
	0,50	0,97	0,97	0,97	0,97	0,97	0,97	—	—	—
	0,55	1,19	1,19	1,19	1,19	1,19	1,19	—	—	—
	0,60	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—
	0,63	1,53	1,53	1,53	1,53	1,53	1,53	—	—	—
	0,75	2,05	2,05	2,05	2,05	2,05	2,05	—	—	—
	0,88	2,29	2,29	2,29	2,29	2,29	2,29	—	—	—
	1,00	2,51	2,51	2,51	2,51	2,51	2,51	—	—	—
$N_{R,k}$ [kN]	0,40	1,53	1,53	1,53	1,53	1,53	1,53	—	—	—
	0,50	1,79	1,79	1,79	1,79	1,79	1,79	—	—	—
	0,55	2,20	2,20	2,20	2,20	2,20	2,20	—	—	—
	0,60	2,61	2,61	2,61	2,61	2,61	2,61	—	—	—
	0,63	2,86	2,86	2,86	2,86	2,86	2,86	—	—	—
	0,75	3,85	3,85	3,85	3,85	3,85	3,85	—	—	—
	0,88	4,15	4,15	4,15	4,15	4,15	4,15	—	—	—
	1,00	4,42	4,42	4,42	4,42	4,42	4,42	—	—	—
u [mm]	40	2,0	2,0	2,0	2,0	2,0	2,0	—	—	—
	50	3,0	3,0	3,0	3,0	3,0	3,0	—	—	—
	60	4,0	4,0	4,0	4,0	4,0	4,0	—	—	—
	70	4,7	4,7	4,7	4,7	4,7	4,7	—	—	—
	80	5,3	5,3	5,3	5,3	5,3	5,3	—	—	—
	90	6,0	6,0	6,0	6,0	6,0	6,0	—	—	—
	≥ 100	6,7	6,7	6,7	6,7	6,7	6,7	—	—	—
$N_{R,k,II}$ [kN]	7,94	7,94	7,94	7,94	7,94	7,94	7,94	—	—	—
No additional regulations.										
Self drilling screw										Annex 13
Hilti S-CDH 65 C 5,5 x L Hilti S-CDH 75 C 5,5 x L with hexagon head and sealing washer $\geq \text{Ø}19$ mm										

Annex 7:
ETA-13/0179, Annex 14

	<p>Material: Fastener: carbon steel, case hardened and coated Washer: aluminium alloy EN AW-5754 - EN 485 Component I: S280GD, S320GD, S350GD - EN 10346 Component II: S235, S275, S355 - EN 10025-1 S280GD, S320GD, S350GD - EN 10346</p>									
	<p>Drilling capacity: $\Sigma t_i \leq 15,00$ mm</p>									
	<p>Timber substructures: no performance determined</p>									
	t_{N1}, t_{N2}, d, D [mm]	4,00	5,00	6,00	7,00	8,00	$\geq 10,0$	—	—	—
$V_{R,k}$ [kN]	0,40	0,80	0,80	0,80	0,80	0,80	0,80	—	—	—
	0,50	0,97	0,97	0,97	0,97	0,97	0,97	—	—	—
	0,55	1,19	1,19	1,19	1,19	1,19	1,19	—	—	—
	0,60	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—
	0,63	1,53	1,53	1,53	1,53	1,53	1,53	—	—	—
	0,75	2,05	2,05	2,05	2,05	2,05	2,05	—	—	—
	0,88	2,29	2,29	2,29	2,29	2,29	2,29	—	—	—
	1,00	2,51	2,51	2,51	2,51	2,51	2,51	—	—	—
$N_{R,k}$ [kN]	0,40	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—
	0,50	1,63	1,63	1,63	1,63	1,63	1,63	—	—	—
	0,55	2,03	2,03	2,03	2,03	2,03	2,03	—	—	—
	0,60	2,43	2,43	2,43	2,43	2,43	2,43	—	—	—
	0,63	2,68	2,68	2,68	2,68	2,68	2,68	—	—	—
	0,75	3,64	3,64	3,64	3,64	3,64	3,64	—	—	—
	0,88	4,04	4,04	4,04	4,04	4,04	4,04	—	—	—
	1,00	4,41	4,41	4,41	4,41	4,41	4,41	—	—	—
u [mm]	40	2,0	2,0	2,0	2,0	2,0	2,0	—	—	—
	50	3,0	3,0	3,0	3,0	3,0	3,0	—	—	—
	60	4,0	4,0	4,0	4,0	4,0	4,0	—	—	—
	70	4,7	4,7	4,7	4,7	4,7	4,7	—	—	—
	80	5,3	5,3	5,3	5,3	5,3	5,3	—	—	—
	90	6,0	6,0	6,0	6,0	6,0	6,0	—	—	—
	≥ 100	6,7	6,7	6,7	6,7	6,7	6,7	—	—	—
$N_{R,k,II}$ [kN]	7,94	7,94	7,94	7,94	7,94	7,94	7,94	—	—	—
No additional regulations.										
Self drilling screw										Annex 14
Hilti S-CD 55 C 5,5 x L with hexagon head and sealing washer Ø16 mm										

Annex 8:
ETA-13/0179, Annex 15

	<p>Material:</p> <p>Fastener: carbon steel, case hardened and coated</p> <p>Washer: aluminium alloy EN AW-5754 - EN 485</p> <p>Component I: S280GD, S320GD, S350GD - EN 10346</p> <p>Component II: S235, S275, S355 - EN 10025-1 S280GD, S320GD, S350GD - EN 10346</p>									
	<p>Drilling capacity: $\Sigma t_i \leq 15,00$ mm</p>									
	<p>Timber substructures: no performance determined</p>									
	t_{N1}, t_{N2}, d, D [mm]	4,00	5,00	6,00	7,00	8,00	$\geq 10,0$	—	—	—
$V_{R,k}$ [kN]	0,40	0,80	0,80	0,80	0,80	0,80	0,80	—	—	—
	0,50	0,97	0,97	0,97	0,97	0,97	0,97	—	—	—
	0,55	1,19	1,19	1,19	1,19	1,19	1,19	—	—	—
	0,60	1,40	1,40	1,40	1,40	1,40	1,40	—	—	—
	0,63	1,53	1,53	1,53	1,53	1,53	1,53	—	—	—
	0,75	2,05	2,05	2,05	2,05	2,05	2,05	—	—	—
	0,88	2,29	2,29	2,29	2,29	2,29	2,29	—	—	—
	1,00	2,51	2,51	2,51	2,51	2,51	2,51	—	—	—
$N_{R,k}$ [kN]	0,40	1,53	1,53	1,53	1,53	1,53	1,53	—	—	—
	0,50	1,79	1,79	1,79	1,79	1,79	1,79	—	—	—
	0,55	2,20	2,20	2,20	2,20	2,20	2,20	—	—	—
	0,60	2,61	2,61	2,61	2,61	2,61	2,61	—	—	—
	0,63	2,86	2,86	2,86	2,86	2,86	2,86	—	—	—
	0,75	3,85	3,85	3,85	3,85	3,85	3,85	—	—	—
	0,88	4,15	4,15	4,15	4,15	4,15	4,15	—	—	—
	1,00	4,42	4,42	4,42	4,42	4,42	4,42	—	—	—
u [mm]	40	2,0	2,0	2,0	2,0	2,0	2,0	—	—	—
	50	3,0	3,0	3,0	3,0	3,0	3,0	—	—	—
	60	4,0	4,0	4,0	4,0	4,0	4,0	—	—	—
	70	4,7	4,7	4,7	4,7	4,7	4,7	—	—	—
	80	5,3	5,3	5,3	5,3	5,3	5,3	—	—	—
	90	6,0	6,0	6,0	6,0	6,0	6,0	—	—	—
	≥ 100	6,7	6,7	6,7	6,7	6,7	6,7	—	—	—
$N_{R,k,II}$ [kN]	7,94	7,94	7,94	7,94	7,94	7,94	7,94	—	—	—
No additional regulations.										
Self drilling screw										Annex 15
Hilti S-CD 65 C 5,5 x L Hilti S-CD 75 C 5,5 x L with hexagon head and sealing washer $\geq \text{Ø}19$ mm										